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| Alterna | atives Assessment Framework | SPLT S |
|----------|--|---------|
| Step 1: | Identify the Chemical of Concern. | |
| Step 2: | Scoping and Problem Formulation. | |
| Step 3: | Identify Potential Alternatives. | |
| Step 4. | Refer Cases with Limited or No Alternatives to Research and Development. | |
| Step 5. | Assess Physicochemical Properties. | |
| Step 6. | Assess Human Health and Ecological Hazards, and Assess Comparative Exposure. | |
| Step 7. | Integration of Information on Safer Alternatives. | |
| Step 8. | Life Cycle Thinking. | |
| Step 9. | Optional Assessments: Additional Life Cycle Assessme | ent, |
| Step 10. | Identify Acceptable Assessments and Refer Cases With No Alternatives to Research and Development. | |
| Step 11. | Compare or Rank Alternatives. | |
| Step 12. | Implement Alternatives. | |
| Step 13. | Research or De Novo Design of Safer Alternatives. | NAS 201 |

















| Assessment Calteria | | Lead | Comparison Relative to Lead | | | | |
|---------------------------------------|--|-------------------------|-----------------------------|---------|-------------|--------------------------|----------|
| Amessi | neur Crueria | (Referenced) | Bismuth | Ceramic | Steel | Tin | Tungsten |
| | Density | 11.34 g/cm | | | | | + |
| Technical and Performance Criteria | Hardness (desirable for "feel" and noise) | Soft Mohrs: 1.5 | + | + | + | = (pure) + (alloy) | + |
| | Malleability (split-shot application) | Yes | | 50 | | - | ay |
| | Low melting point (for home production) | 622°F | + | 23 | 4 | nto | - |
| | Corrosion resistant | Yes | - | - | 00 | - | - |
| Environmental Criteria | Highly toxic to waterfowl | Yes | + | 2001 | + | + | + |
| | Toxic to aquatic species | Yes | + | 0,2 | + | + | + |
| | Primary drinking water standards (MCL Action Level) | 15 µg/L | artian | 7 | + (iron) | + (FL & MN) | ? |
| Human Health Criteria | Carcinogenicity | ERA D LOA 2B | + | + | + | + | + |
| | Developmental toxicity | Des (Prop 65) | + | • | + | + | + |
| | Occupation exposure REL (8-hour TWA) | 0.050 mg/m ³ | 2 | + | + | + | + |
| - | Retail price | Low | | - | _/#/+ | - | - |
| Cos | Availability of end product | Excellent | - | | | - | - |



| Criteria | Pb | Bi | cer | ste | Sn | W |
|----------|----|----|-----|-----|----|----|
| dens | 0 | -1 | -1 | -1 | -1 | 1 |
| hard | 0 | 1 | 1 | 1 | 0 | 1 |
| mall | 0 | -1 | -1 | -1 | 0 | -1 |
| lowm | 0 | 1 | -1 | -1 | 1 | -1 |
| corr | 0 | 0 | 0 | -1 | 0 | 0 |
| hito | 0 | 1 | 0 | 1 | 1 | 1 |
| toaq | 0 | 1 | 0 | 1 | 1 | 1 |
| dwst | 0 | 0 | 0 | 1 | 1 | 0 |
| carc | 0 | 1 | 1 | 1 | 1 | 1 |
| devt | 0 | 1 | 1 | 1 | 1 | 1 |
| ocex | 0 | 0 | 1 | 1 | 1 | 1 |
| repr | 0 | -1 | -1 | 0 | -1 | -1 |
| avail | 0 | -1 | -1 | -1 | -1 | -1 |















| The da | ata mat | rix (con | servative | approac | h) | |
|----------|---------|----------|-----------|---------|----|----|
| Criteria | Pb | Bi | cer | ste | Sn | W |
| dens | 0 | -1 | -1 | -1 | -1 | 1 |
| hard | 0 | 1 | 1 | 1 | 0 | 1 |
| mall | 0 | -1 | -1 | -1 | 0 | -1 |
| lowm | 0 | 1 | -1 | -1 | 1 | -1 |
| corr | 0 | 0 | -1 | -1 | 0 | 0 |
| hito | 0 | 1 | -1 | 1 | 1 | 1 |
| toaq | 0 | 1 | -1 | 1 | 1 | 1 |
| dwst | 0 | -1 | -1 | 1 | 1 | -1 |
| carc | 0 | 1 | 1 | 1 | 1 | 1 |
| devt | 0 | 1 | 1 | 1 | 1 | 1 |
| ocex | 0 | -1 | 1 | 1 | 1 | 1 |
| repr | 0 | -1 | -1 | 0 | -1 | -1 |
| avail | 0 | -1 | -1 | -1 | -1 | -1 |

| the flash |
|---|
| The Conclusions |
| Partial order methodology is useful in the search for alternatives. |
| Partial order methodology is not specifically complicated and may facilitate assessments |
| Initially only the very basics of partial ordering is used |
| Further approaches give further insights |
| The present study finds Sn (tin) as the optimal alternative |
| If cost is disregarded a somewhat more clear-cut picture develops |
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